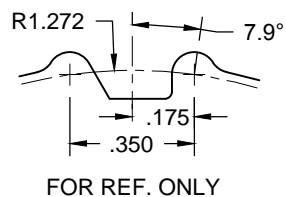
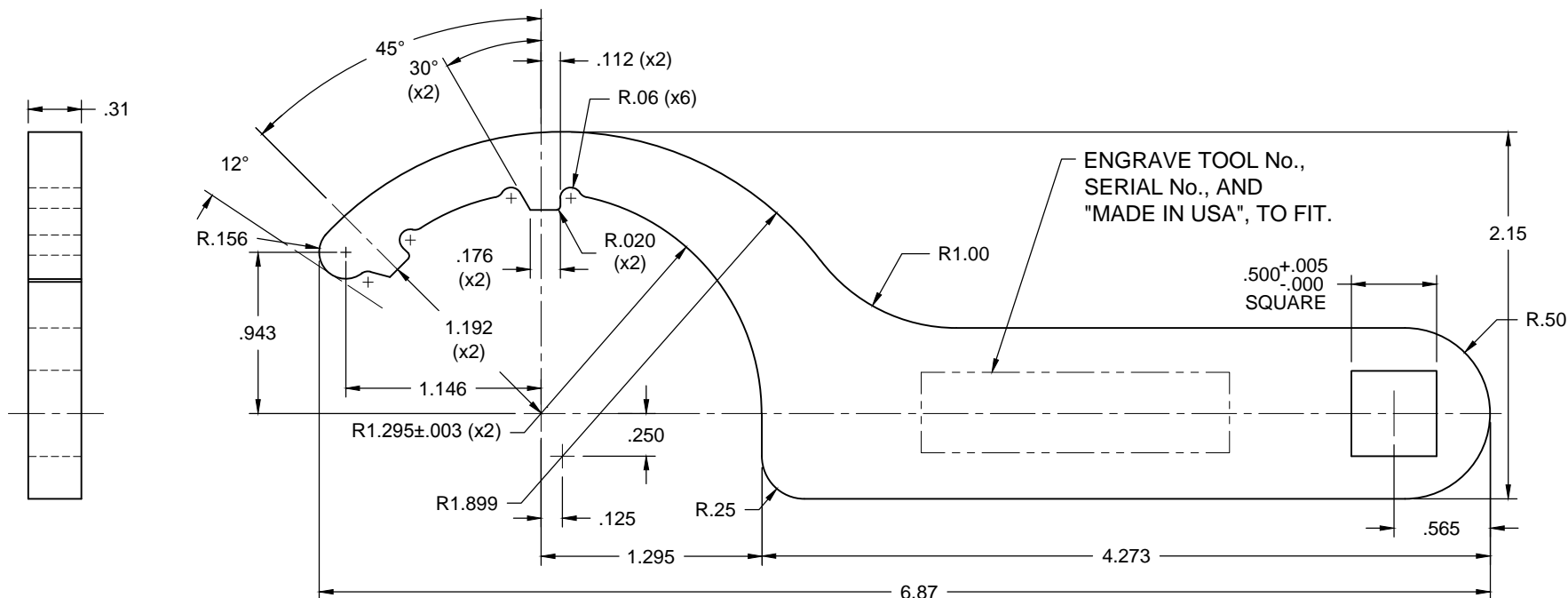



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	RE-DESIGNED TOOL, WAS A BUY OUT WITH SOCKET DRIVES WELDED TO IT.	11/20/09	WP	DW
1A	CH'D FINISH FROM BLACK OXIDE PER E.B.	8/30/11	RJC	EB
1B	CH'D MATERIAL FROM 4140 AND THICKNESS FROM 3/8 PER R.W.	5/10/12	RJC	RW



1. ALTERNATE METHOD OF MANUFACTURING IS TO EDM THE TOOTH AND INTERNAL RADIUS AREA, WITH OUT THE CORNER RADIUS'S.

2. MODIFIED VERSION OF TOOL 269T9211-005.

 RED BARN MACHINE	
ITEM WRENCH- ADT. SPANNER; T/R DRIVE SHAFT NUT	
DWG NO.	REV 1B
RBT18806	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED <i>D Wed</i> HEAT TREAT RC 40-45 FINISH SPEC BLACK ZINC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL FIRE SCOUT & SCHWEIZER
SCALE 1 : 1	DATE 11-20-09 SHEET 1 of 1

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REVISIONS				
REV	DESCRIPTION			DATE
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NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1		DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC USED ON MODEL	
			-1	-		-	-	FRACTIONS ± 1/32 ANGLES ± 5°			
								UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
	ASSY #							SCALE	NTS	DATE	SHEET 1 of 1

